

### 1. Preliminary Activities

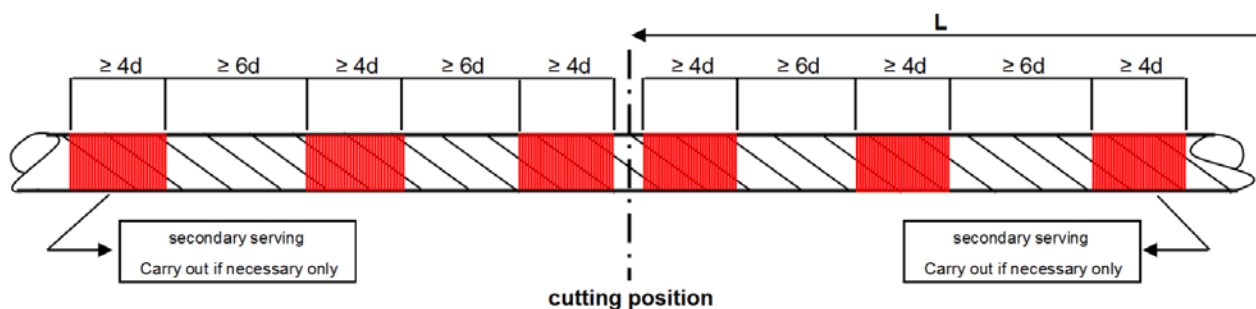
- Verify the integrity of the rope
- Paint an axial reference line to better verify any rope movement during the handling / seizing operation

### 2. Equipment

- Service wire:
  - $\varnothing$  1.50 mm for ropes  $\leq$  to 40 mm
  - $\varnothing$  2.00 mm for ropes  $>$  40 mm to  $\leq$  76 mm
  - $\varnothing$  2.50 mm for ropes  $>$  76 mm
- Clippers
- Extensible measuring tape
- Marker

### 3. Operative procedure

- Marks with the marker the zero point or cutting position.
- Marks with the marker the first seizing length =  $4d$  (where  $d$  = rope nominal diameter)
- Execute the first seizing starting from the zero point, taking care that these must be very tight to avoid any rope/strands movement.
- Starting from the end of the first seizing measure a distance =  $6d$ .
- From this point starting with the second seizing for a length =  $4d$ .
- Repeat the previous point for the execution of the third seizing.
- Refers to the following scheme:



- Proceed with the rope cut in the cutting position as per the above scheme